

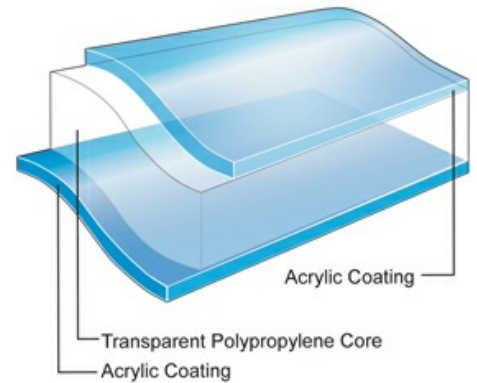
Oriented Polypropylene Film

Product Description

Bicor 25MBT666 is a biaxially oriented transparent polypropylene film, acrylic coated two sides. This film is specifically suitable for unsupported overwrapping, offering unique aspect and cost reduction advantage.

Key Features

- Low sealing threshold
- High seal strength even under low pressure sealing
- Excellent packaging machine performance
- Outstanding optical properties
- No seal compatibility between acrylic coating and coex film
- Water based coatings



General

Availability

- ✓ Africa & Middle East
- ✓ Asia Pacific
- ✓ Europe

Features

- ✓ Acrylic Coated
- ✓ Flavor & Aroma Barrier
- ✓ In Lamination Lap Sealable

Applications

- ✓ Box Overwrap
- ✓ Tobacco

Uses

- ✓ Tobacco Overwrap Flexible Packaging

Appearance

- ✓ Clear/Transparent

Processing Method

- ✓ Solvent Flexographic Printing
- ✓ Solvent Rotogravure Printing
- ✓ Surface Print Unsupported

Revision date

- ✓ October 10, 2013

Properties

Property	Typical Value	Unit	Test Based On
Yield	44.0	m ² /kg	Internal Method
Unit Weight	22.7	g/m ²	Internal Method
Film Thickness	25	μ	Internal Method
Haze	1.3	%	Internal Method
Gloss(45°)	85		Internal Method
Tensile Strength at Break <i>200 mm/min pull rate, 120 mm jaw separation</i>			
MD	160	Mpa	Internal Method
TD	290	Mpa	Internal Method
Elongation at Break <i>200 mm/min pull rate, 120 mm jaw separation</i>			
MD	175	%	Internal Method
TD	60	%	Internal Method
Dimensional Stability 135°C / 275°F, 7 min			
MD	-6.0	%	Internal Method
TD	-5.5	%	Internal Method
Elastic Modulus			
MD	2000	Mpa	Internal Method
TD	3800	Mpa	Internal Method
Seal Strength (LPS)			
100°C, 0.003 Mpa, 0.5 sec	200	g/2.5 cm	Internal Method
Seal Range (ESM)			
0.034 Mpa, 2 sec	300	°C	Internal Method
Coefficient of Friction			
Both Sides	0.25		Internal Method
Water Vapor Transmission Rate			
38°C, 90% RH	5.0	g/m ² /24 hr	Internal Method
23°C, 85% RH	1.1	g/m ² /24 hr	Internal Method
Oxygen Transmission Rate			
23°C, 0% RH	850	cm ³ /m ² /24 hr	Internal Method
Oxygen Transmission Rate (Wet)			
23°C, 75% RH	850	cm ³ /m ² /24 hr	Internal Method

Legal Statement

Contact your Jindal Films Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB). This product is not intended for use in medical applications and should not be used in any such applications.

Footnotes

1. Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete country availability.
2. Tested at 38°C (100°F)/100%RH, then calculated to 90%RH with .90 multiplier.
3. Sample dimensions and conditioning vary due to differences in equipment design.

Typical properties: these are not to be construed as specifications.

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